



## Helical cylindrical compression spring of round wires and bars [in]

- i Calculation without errors.
- ii  Project information

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### Input parameters section

#### 1.0 Selection of load conditions, spring operational and production parameters.

##### 1.1 Working cycle operational parameters

- 1.2 Method of loading
- 1.3 Working temperature
- 1.4 Working environment

T Fatigue loading  
200,0 [° F]  
Non corrosive

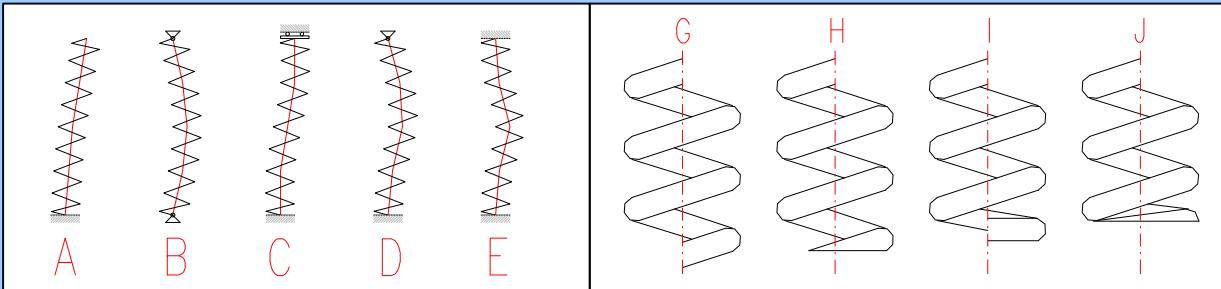
##### 1.5 Spring design

- 1.6 Seating of the spring
- 1.7 Design of spring ends
- 1.8 Surface treatment
- 1.9 Direction of coil winding

F ... Guided seating  
J ... Closed ends ground  
Shot peened springs  
Right

- 1.10 Number of end / ground coils

$n_c / n_g$  2,0 1,0



##### 1.11 Spring exposed to static loading

- 1.12 Operational loading mode
- 1.13 Desired level of safety

Light service  
 $S_s$  1,05  
Without correction

##### 1.15 Spring exposed to fatigue loading

- 1.16 Operational loading mode
- 1.17 Desired spring service life in thousands of cycles
- 1.18 Desired level of safety
- 1.19 Method of stress curvature correction

Continuous loading  
N Infinite life  
 $S_f$  1,05  
Correction by Wahl

#### 2.0 Options of spring material.

- 2.1 Production method :
- 2.2 Spring material :

Cold formed springs

Music wire ASTM A228

##### 2.3 Field of use of the selected material

- 2.4 Suitability for fatigue load
- 2.5 Relative strength
- 2.6 Corrosion resistance
- 2.7 Max. operational temperature
- 2.8 Delivered wire diameters

Excellent
High
Insufficient
250
0,005 - 0,25

##### 2.9 Mechanical and physical properties of the material

- 2.10 Modulus of elasticity in shear
- 2.11 Modulus of elasticity at operational temperature
- 2.12 Density

$G_{20}$	11750	[ksi]
$G$	11481	[ksi]
$\rho$	490	[lb/ft <sup>3</sup> ]

##### 2.13 Strength characteristics of the material

- 2.14 Ultimate tensile strength
- 2.15 Permissible torsional stress

$S_u$	244	[ksi]
$\tau_A$	122	[ksi]

- 2.16 Endurance limit in shear  
2.17 Endurance limit by finite life

$\tau_e$	87,8
$\tau_f$	87,8

[ksi]  
[ksi]

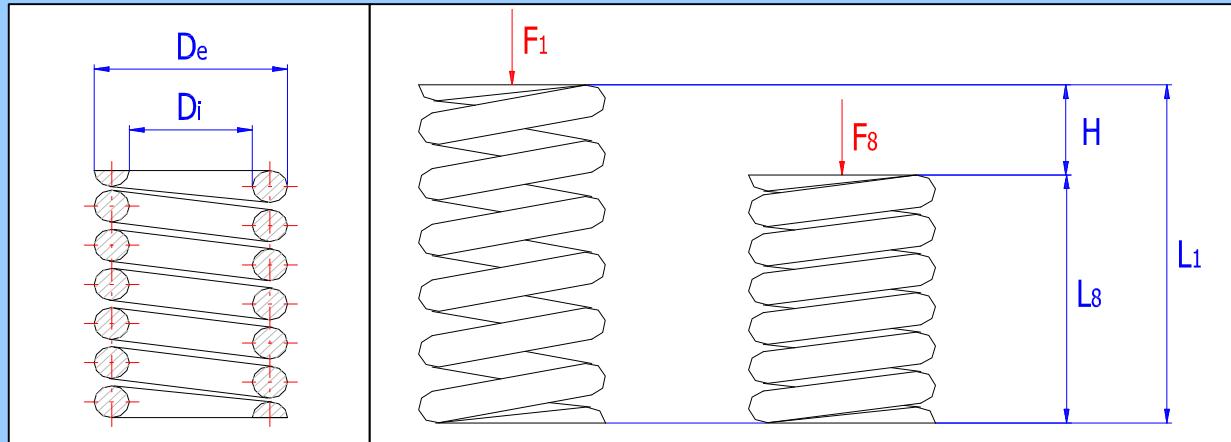
### 3.0 Spring design.

#### 3.1 Desired parameters of working cycle

- 3.2 Maximum working loading  
3.3 Minimum working loading  
3.4 Fully loaded spring length  
3.5 Required spring working stroke  
3.6 Preloaded spring length

	Deviat. [%]	
$F_8$	100,0	10,0
$F_1$	20,0	30,0
$L_8$	2,500	10,0
$H$	1,000	0,0
$L_1$	3,5	7,14

[lb]  
[lb]  
[in]  
[in]  
[in]



#### 3.7 Filters of the designed solution

- 3.8  Maximum permissible spring outer diameter  
3.9  Minimum permissible spring inner diameter  
3.10 Permissible division of the number of active coils  
3.11 Permissible exceeding of spring limit dimensions  
3.12 Perform check of buckling  
3.13 Perform check of the limit working length  
3.14 Keep to the required level of safety with the strength check  
3.15 Quality criterion

$D_{e\max}$	1,500	[in]
$D_{i\min}$	1,000	[in]
1/4		▼
0,0		[%]
No		▼
Yes		▼
Yes		▼
Combined		▼
Medium		▼

#### 3.17 Options of solutions

- 3.18 Sort design result by  
3.19 Run design calculation

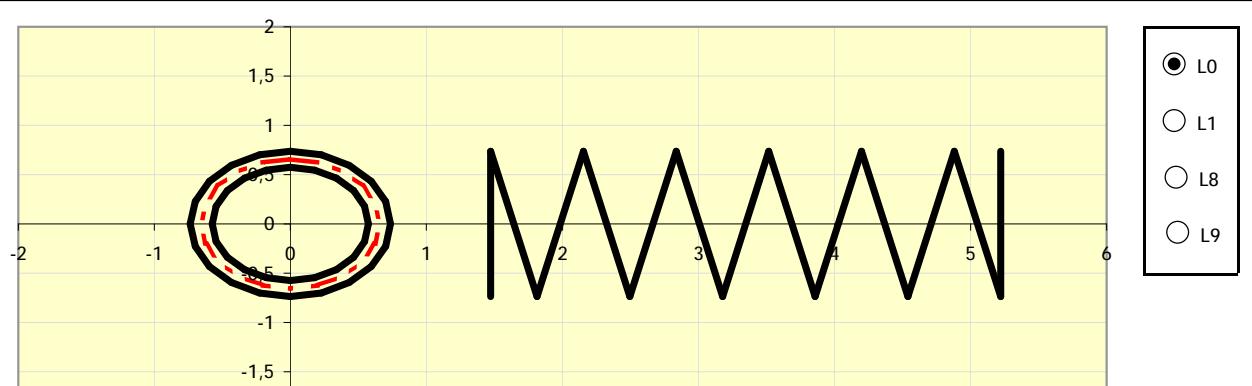
Qualities of solutions ▼

ID	D	$D_e$	$D_i$	d	n	$L_0$	$L_1$	$L_8$	$F_1$	$F_8$	$\tau_8$	$S_s$	$S_f$	m	quality
1.	1.310	1.472	1.148	0.1620	5.50	3.750	3.500	2.500	20.0	100.0	78	1.56	1.06	0.184	0.37

#### Results section

### 4.0 Summarized list of designed spring parameters.

#### 4.1 Refresh results from the selected spring design





#### 4.2 Spring loading

4.3 Minimum working loading	$F_1$	20,00	[lb]
4.4 Maximum working loading	$F_8$	100,00	[lb]

#### 4.5 Spring dimensions

4.6 Mean spring diameter	D	1,3097	[in]
4.7 Recommended limits of wire diameter	$d_{\min} / d_{\max}$	0,0819   0,2500	[in]
4.8 Wire diameter	d	0,162	[in]
4.9 Outer / inner spring diameter	$D_e / D_i$	1,4717   1,1477	[in]
4.10 Spring index	c	8,08	
4.11 Number of active coils	n	5,5	
4.12 Recommended limits of free spring length	$L_{0\min} / L_{0\max}$	2,4850   4,6460	[in]
4.13 Free spring length	$L_0$	3,75	[in]
4.14 Recommended pitch limits	$t_{\min} / t_{\max}$	0,3929   0,7858	[in]
4.15 Space / pitch between coils of free spring	a / t	0,4609   0,6229	[in]

#### 4.16 Parameters of preloaded spring

4.17 Spring deflection	$s_1$	0,2500	[in]
4.18 Spring length	$L_1$	3,5000	[in]
4.19 Spring stress	$\tau_1$	15,69	[ksi]

#### 4.20 Parameters of fully loaded spring

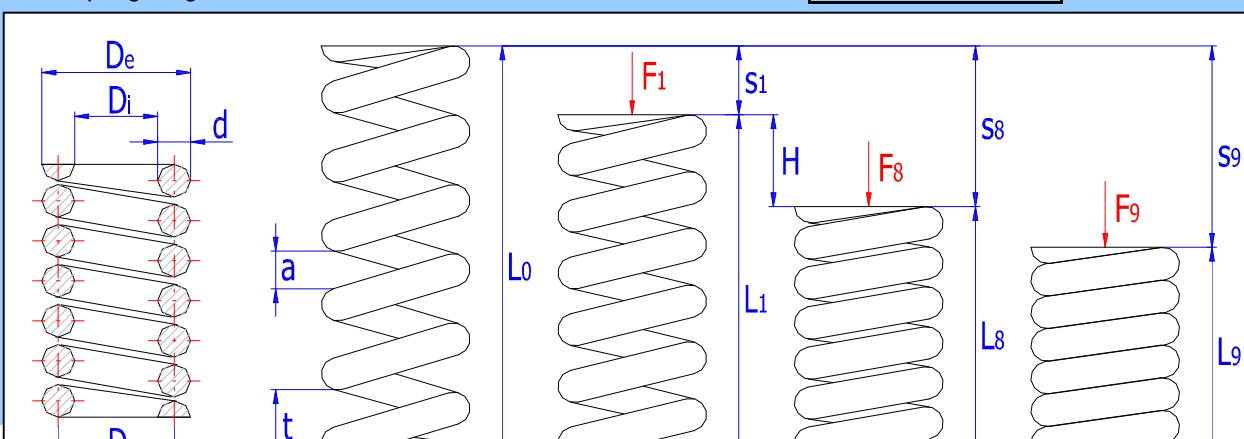
4.21 Spring deflection	$s_8$	1,2501	[in]
4.22 Spring length	$L_8$	2,4999	[in]
4.23 Spring working stroke	H	1,0000	[in]
4.24 Spring stress	$\tau_8$	78,45	[ksi]

#### 4.25 Parameters of spring limit state

4.26 Theoretic spring limit loading	$F_9$	202,79	[lb]
4.27 Theoretic spring deflection / length	$s_9 / L_9$	2,5350   1,2150	[in]
4.28 Teoretic stress	$\tau_9$	159,08	[ksi]
4.29 Sum of min. permissible spaces between active coils	$s_{\min}$	0,2647	[in]
4.30 Minimum spring limit length	$L_{\min F}$	1,4797	[in]

#### 4.31 Spring mechanical and physical properties

4.32 Spring constant	k	80,00	[lb/in]
4.33 Spring deformation energy	$W_8$	5,21	[ft lb]
4.34 Critical spring speed	$v_k$	51,74	[ft/s]
4.35 Natural spring frequency	f	241,59	[Hz]
4.36 Developed wire length	l	31,43	[in]
4.37 Spring weight	m	0,184	[lb]





#### 4.38 Spring strength check

4.39 Curvature correction factor	$K_s$	1,0000	[ksi]
4.40 Corrected stress of fully loaded spring	$\tau_{8C}$	78,45	[ksi]
4.41 Permissible torsional stress	$\tau_A$	122	[ksi]
4.42 Level of safety		1,555	
4.43 Check of buckling			

4.44 Permissible / actual max. working compression of spring

100	33,33	[%]
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#### 4.45 Strength check of a spring exposed to fatigue loading

4.46 Curvature correction factor	$K_f$	1,1819	[ksi]
4.47 Corrected stress of fully loaded spring	$\tau_{8C}$	92,72	[ksi]
4.48 Max. fatigue strength for the given loading	$\tau_{max}$	98,6	[ksi]
4.49 Level of safety		1,063	

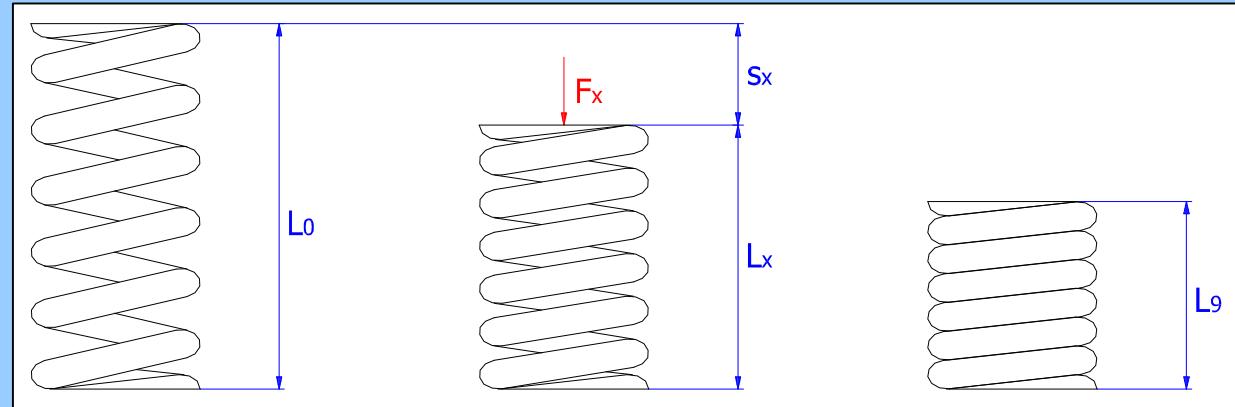
### 5.0 Parameters of designed spring for specific working load or spring length.

#### 5.1 Spring parameters for the given working loading

5.2 Spring loading	$F_x$	50,0	[lb]
5.3 Spring deflection	$s_x$	0,6250	[in]
5.4 Spring length	$L_x$	3,1250	[in]
5.5 Spring stress	$\tau_x$	39,22	[ksi]

#### 5.6 Spring parameters for the given working length

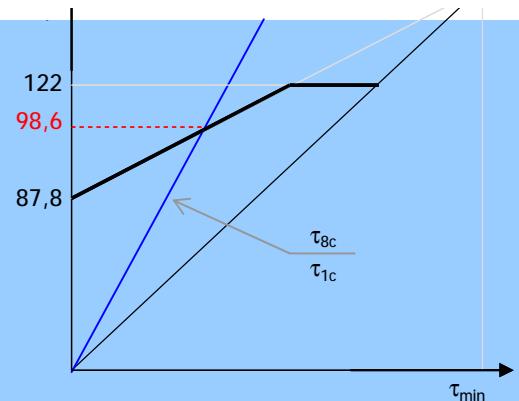
5.7 Spring length	$L_x$	3,000	[in]
5.8 Spring deflection	$s_x$	0,7500	[in]
5.9 Spring produced force	$F_x$	60,00	[lb]
5.10 Spring stress	$\tau_x$	47,07	[ksi]



### 6.0 Check of loading capacity of a spring exposed to fatigue loading.

6.1 Curvature correction factor	$K_f$	1,1819	[ksi]
6.2 Corrected stress of preloaded spring	$\tau_{1C}$	18,54	[ksi]
6.3 Corrected stress of fully loaded spring	$\tau_{8C}$	92,72	[ksi]
6.4 Ultimate shear strength	$S_{us}$	195	[ksi]
6.5 Permissible torsional stress	$\tau_A$	122	[ksi]
6.6 Endurance limit in shear	$\tau_e$	87,8	[ksi]
6.7 Endurance limit by finite life	$\tau_f$	87,8	[ksi]
6.8 Max. fatigue strength for the given loading	$\tau_{max}$	98,6	[ksi]
6.9 Level of safety		1,063	





## Supplements section

### 7.0 Spring check calculation.

7.1 Uploading of input data from main calculation

#### 7.2 Parameters of working cycle

7.3 Maximum working loading	$F_8$	100,00	[lb]
7.4 Minimum working loading	$F_1$	20,00	[lb]
7.5 Spring working stroke	H	1,0000	[in]

#### 7.6 Spring strength check

7.7 Mean spring diameter	D	1,3097	[in]
7.8 Recommended limits of wire diameter	$d_{min} / d_{max}$	0,1483 0,3274	[in]
7.9 Wire diameter / from table	d	0,1620 0,1483	[in]
7.10 Outer / inner spring diameter	$D_e / D_i$	1,4717 1,1477	[in]
7.11 Spring index	c	8,08	
7.12 Permissible torsional stress	$\tau_A$	122	[ksi]
7.13 Corrected stress of fully loaded spring	$\tau_{8c}$	78,4	[ksi]
7.14 Level of safety		1,555	

#### 7.15 Spring design stability

7.16 Recommended minimum number of active coils	$n_{min}$	4,40	
7.17 Number of active coils	n	5,50	
7.18 Theoretic spring limit length	$L_9$	1,2150	[in]
7.19 Recommended limits of free spring length	$L_{0min} / L_{0max}$	2,7297 4,6690	[in]
7.20 Free spring length	$L_0$	3,7500	[in]
7.21 Recommended pitch limits	$t_{min} / t_{max}$	0,3929 0,79	[in]
7.22 Pitch of coils of free spring	t	0,6229	[in]
7.23 Minimum spring limit length	$L_{minF}$	1,4797	[in]
7.24 Length of min. / max. loaded spring	$L_1 / L_8$	3,4999 2,4999	[in]
7.25 Compression of min. / max. loaded spring	$s_1 / s_8$	0,2501 1,2501	[in]
7.26 Permissible / actual max. working compression of spring		100 33,33	[%]
7.27 Transfer of solution into main calculation			

### 8.0 Calculation of working forces of the spring.

8.1 Uploading of input data from main calculation

#### 8.2 Parameters of working cycle

8.3 Fully loaded spring length	$L_8$	2,4999	[in]
8.4 Preloaded spring length	$L_1$	3,5000	[in]
8.5 Spring working stroke	H	1,0001	[in]

#### 8.6 Spring dimensions

8.7 Mean spring diameter	D	1,3097	[in]
8.8 Wire diameter / from table	d	0,1620 0,1483	[in]
8.9 Outer / inner spring diameter	$D_e / D_i$	1,4717 1,1477	[in]

8.10 Spring index	c	8,08	
8.11 Number of active coils	n	5,50	
8.12 Free spring length	L <sub>0</sub>	3,7500	[in]
8.13 Compression of min. / max. loaded spring	s <sub>1</sub> / s <sub>8</sub>	0,2500   1,2501	[in]
8.14 Theoretic spring limit length	L <sub>9</sub>	1,2150	[in]
<b>8.15 Spring loading</b>			
8.16 Maximum working loading	F <sub>8</sub>	100,0	[lb]
8.17 Minimum working loading	F <sub>1</sub>	20,0	[lb]
<b>8.18 Spring strength check</b>			
8.19 Permissible torsional stress	τ <sub>A</sub>	122	[ksi]
8.20 Corrected stress of fully loaded spring	τ <sub>8c</sub>	78,4	[ksi]
8.21 Level of safety		1,555	
8.22 Transfer of solution into main calculation			
<b>9.0 <input checked="" type="checkbox"/> Calculation of working lengths of the spring.</b>			
9.1 Uploading of input data from main calculation			
<b>9.2 Spring loading</b>			
9.3 Maximum working loading	F <sub>8</sub>	100,00	[lb]
9.4 Minimum working loading	F <sub>1</sub>	20,00	[lb]
<b>9.5 Spring dimensions</b>			
9.6 Mean spring diameter	D	1,3097	[in]
9.7 Wire diameter / from table	d	0,1620   0,1483	[in]
9.8 Outer / inner spring diameter	D <sub>e</sub> / D <sub>i</sub>	1,4717   1,1477	[in]
9.9 Spring index	c	8,08	
9.10 Number of active coils	n	5,50	
9.11 Free spring length	L <sub>0</sub>	3,7500	[in]
9.12 Theoretic spring limit length	L <sub>9</sub>	1,2150	[in]
<b>9.13 Parameters of working cycle</b>			
9.14 Compression of min. / max. loaded spring	s <sub>1</sub> / s <sub>8</sub>	0,2500   1,2501	[in]
9.15 Fully loaded spring length	L <sub>8</sub>	2,4999	[in]
9.16 Preloaded spring length	L <sub>1</sub>	3,5000	[in]
9.17 Spring working stroke	H	1,0000	[in]
<b>9.18 Spring strength check</b>			
9.19 Permissible torsional stress	τ <sub>A</sub>	122	[ksi]
9.20 Corrected stress of fully loaded spring	τ <sub>8c</sub>	78,4	[ksi]
9.21 Level of safety		1,555	
9.22 Transfer of solution into main calculation			
<b>10.0 <input checked="" type="checkbox"/> Graphical output, CAD systems</b>			
10.1 2D drawing output to:	DXF File	<input type="button" value="▼"/>	
10.2 2D Drawing scale	Automatic	<input type="button" value="▼"/>	
10.3 Spring length in the drawing and the model	2,500		
<b>10.4 Text description (Information for BOM)</b>			
Row 1 (BOM attribute 1)	Compression spring	<input checked="" type="checkbox"/>	
Row 2 (BOM attribute 2)	D=1,3097; d=0,162; n=5,5; L0=3,7		
Row 3 (BOM attribute 3)	Music wire ASTM A228		
10.5 Table of parameters			